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PROHIBITED.

| NEXT ASSEMBLY  |  | PROJECT     |  | REVISIONS |                                                                                      |        |           |      |
|----------------|--|-------------|--|-----------|--------------------------------------------------------------------------------------|--------|-----------|------|
| 500-302000-301 |  | 500 VARIOUS |  | REV.      | DESCRIPTION                                                                          | REV BY | DATE      | APPV |
|                |  |             |  | A         | CHANGED MATERIAL CALLOUT TO AL 6061-T6, T62<br>PER AMS 4025, 4027 OR AMS-QQ-A-250/11 | DMK    | 4/22/2014 | SF   |

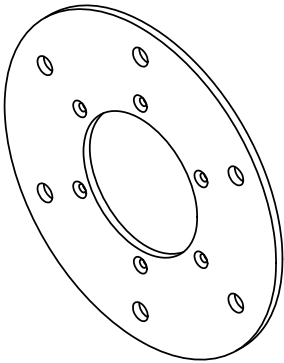
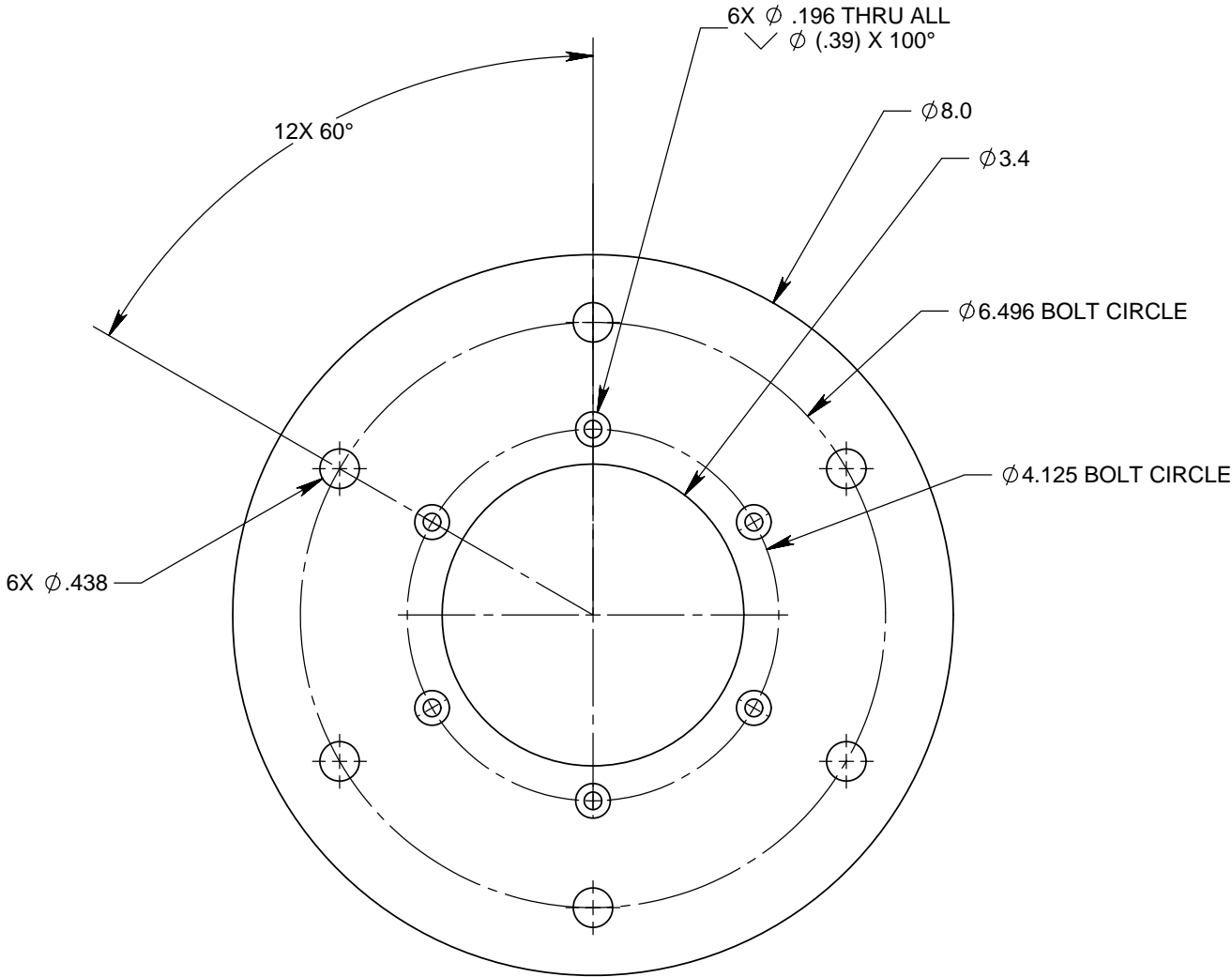
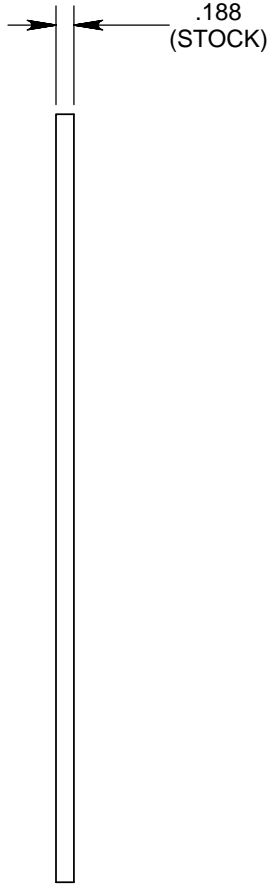
D

C

B

A

ET-001-A



500-302004-001,  
LOCK PLATE, UPPER

D


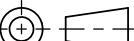

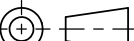
C

B

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NOTE:

1. ALTERNATE MATERIALS
- AL 6061-T6, PER AMS 4117 OR AMS-QQ-A225/8
- AL 6061-T62 PER AMS 4160 OR AMS-QQ-A-200/8

|                                                                                                                                                                   |                                                          |  |                                                                                                      |                                    |                  |                                |                                                                                                                                                                                     |                            |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|--|------------------------------------------------------------------------------------------------------|------------------------------------|------------------|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|--|--|
| <div>- DO NOT SCALE DRAWING -</div> <div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div> |                                                          |  | SIGNATURE                                                                                            |                                    | DATE             |                                | <div></div> <div>13340 N.E. Whitaker Way<br/>Portland, Oregon 97230<br/>Ph. 503.257.3511</div> |                            |  |  |
|                                                                                                                                                                   |                                                          |  | DRAWN BY:<br>D KRUTHOFF                                                                              |                                    | DATE:<br>7/24/13 |                                |                                                                                                                                                                                     |                            |  |  |
| TOLERANCES                                                                                                                                                        |                                                          |  |                                                                                                      |                                    |                  |                                |                                                                                                                                                                                     | TITLE<br>LOCK PLATE, UPPER |  |  |
| MACHINE FINISH                                                                                                                                                    | DIMENSIONS: X.X ± .1<br>X.XX ± .01<br>X.XXX ± .005       |  | PROJECTION:<br> | CHECKED BY:<br>D WRIGHT            |                  | DATE:<br>2/12/14               |                                                                                                                                                                                     |                            |  |  |
| <div>63</div> <div></div>                                                    | ANGLES: X ± 1°<br>X.X ± .5°                              |  |                 | PRODUCTION CONTROL:<br>J RODRIQUEZ |                  | DATE:<br>2/11/14               |                                                                                                                                                                                     |                            |  |  |
|                                                                                                                                                                   |                                                          |  |                                                                                                      | ENGINEER APPROVAL:<br>D CORNELIUS  |                  | DATE:<br>2/12/14               |                                                                                                                                                                                     |                            |  |  |
| MATERIAL<br><div>1</div>                                                                                                                                          | AL 6061-T6, T62 PER AMS<br>4025, 4027 OR AMS-QQ-A-250/11 |  |                                                                                                      | ESTIMATED WEIGHT:<br>0.736 Lbs     |                  | SIZE:<br>B                     |                                                                                                                                                                                     |                            |  |  |
|                                                                                                                                                                   |                                                          |  |                                                                                                      | DRAWING FILE NAME:<br>500-302004   |                  | SCALE:<br>1:2                  |                                                                                                                                                                                     |                            |  |  |
| FINISH                                                                                                                                                            | ANODIZE PER MIL-A-8625<br>TYPE II, CLASS 2, BLACK DYE    |  |                                                                                                      |                                    |                  | MODEL FILE NAME:<br>500-302004 |                                                                                                                                                                                     | SHEET 1 OF 1               |  |  |
|                                                                                                                                                                   |                                                          |  |                                                                                                      |                                    |                  |                                | REV<br>A                                                                                                                                                                            |                            |  |  |

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